

The Fronius logo is located in the top right corner of the image. It consists of the word "Fronius" in a white, italicized, sans-serif font, set against a red, horizontally-oriented oval background. The entire image is framed by a thick red vertical bar on the left side.

Fronius

PROFESSIONAL WELDING TOOLS 2025



FRONIUS PROFESSIONAL WELDING TOOLS

THE PERFECT SOLUTION

WHATEVER YOUR WELDING CHALLENGE MAY BE

Demands in manual welding are usually high: welding equipment must deliver outstanding weld quality, operate efficiently, be flexible, dependable, and last for a long time.

The Fronius professional welding tools are the perfect answer to these challenges. Fronius welding machines are technology driven products with the highest levels of quality, cost effectiveness, energy efficiency, and robust design for any working environment. The digital control ensures an exceptionally stable arc and 100% reproducible welding results. Intuitive and smart operating concepts make your life easier. Every Fronius welding machine is an innovative and powerful solution you can use to complete all your welding tasks in an instant. Whether it's for Stick, MIG or TIG, Fronius is a welding technology leader and we offer the ideal product solution for every welding process. Our welding machines are used in metalworking, light and heavy fabrication, service and repairs, vehicle maintenance repair, mechanical and industrial plant construction, and educational institutions. Millions of users around the world put their trust in the quality and performance of Fronius welding equipment.

In this catalog you will find Fronius' innovative welding equipment for manual applications in ready-to-weld packages, along with their respective order numbers.

For more information on our professional welding tools please visit <https://www.fronius.com/en-us/usa/welding-technology>



www.fronius.us



[/froniuswelding](https://www.youtube.com/channel/UCFroniusWelding)



[/froniususa](https://www.instagram.com/froniususa)



[/fronius-usa](https://www.linkedin.com/company/fronius-usa)



[/fronius.usa](https://www.facebook.com/fronius.usa)

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For sales, contact:
sales.usa@fronius.com

CATALOG & PRICING VALIDITY:

Prices are effective January 1, 2025 through December 31, 2025, and do not include sales tax or delivery. Fronius USA reserves the right to change prices or equipment configuration at any time without notice. Specifications will be those in effect at the time the order is entered at Fronius USA. All prices are FOB Fronius USA, Portage, IN. To reduce the number of shipments and their impact on the planet, we support a minimum buy program. For any orders under \$250, a \$100 processing charge will be added.

CANCELLATION AND RETURN GOODS POLICY.

All returned goods require the written authorization of Fronius USA prior to return and are subject to a 15% restocking charge, must be returned unused and in original unopened container. Orders canceled prior to shipment are not charged to purchaser. Orders canceled after shipment are subject to our returned goods policy.



TPS/i

THE INTELLIGENT ARC REVOLUTION



- / COMPACT DESIGN
- / FOR UNIVERSAL USE
- / SUPERIOR WELD PROPERTIES
- / DESIGNED FOR CV/CC WELDING
- / PUSH PULL & PULSE CAPABLE



APPLICATION INDUSTRIES

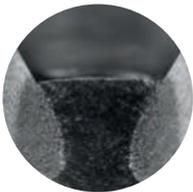
LIGHT AND HEAVY FABRICATION

The TPS 270i packs all the advantages of the TPS/i range into an even more compact design. Every welding process - MIG, TIG DC and Stick - can be carried out using this multiprocess welder. A list of options include: TIG gas solenoid kit, reversed polarity kit, and push pull.



AVAILABLE TPS/i PROCESSES

/ The compact TPS 270i C is equipped with the Pulse process as standard. All other TPS/i processes, such as LSC, Standard and PMC, are available as an option.



/ We've overcome many of the challenges of a multi-purpose machine with our specialized processes such as the Penetration Stabilizer and Arc Length Stabilizer. Each process is designed to maintain the perfect arc for the chosen application, especially when welding difficult joints and positions.



"It's one of those tools that, once you have it, you don't know how you made it without it."

- Welder, Spencer Manufacturing (*Spencer Firetrucks, South Haven, MI*)

FEATURES

- / Synergic welding inverter
- / Improved arc characteristics
- / Color-coded consumables
- / All-in-one torch connection (FSC)
- / Highly portable, economic design
- / Rugged design
- / Highly adaptive arc
- / 3 years parts and labor warranty
- / Wire spool viewing window

PPE, OPTIONS, & ACCESSORIES**BEGIN PAGE 53**

- / TIG installation Kit
- / Polarity reversal
- / Advanced processes, LSC, PMC, CMT
- / Wheeled cart
- / Push-pull torch

TPS 270i Key Specifications

Processes	CV, Pulse, DC TIG, Stick
Open circuit voltage	66 Vdc
Dimensions (L-W-H)	27" x 10.9" x 17.5"
Weight	73.1 lbs
Safety Seals	UL, CSA

Mains Voltage	3x200 Vac (-10% / 15%)	3x230 Vac (-10% / 15%)	3x460 Vac (-10% / 15%)						
Max Fuse protection	35A (slow-blow)	35A (slow-blow)	16A (slow-blow)						
Generator Requirement	12.4 kW	12.7 kW	14.4 kW						
Mains cable	(included)								
Voltage range MIG	14.2 - 27.5 Vdc								
Voltage range TIG	14.1 - 20.8 Vdc								
Voltage range STICK	20.4 - 30.8 Vdc								
Current range MIG	3 - 270A								
Current range TIG	3 - 270A								
Current range STICK	10 - 270A								
DUTY CYCLE	40%	60%	100%	40%	60%	100%	40%	60%	100%
104° F	270	220	190	270	220	190	270	220	190

TPS 270i



AIR COOLED



320i MIG Torch US STYLE (included)

Part number: 4,036,407

For parts breakdown and order info, see page 60

TPS 270i C MV

MIG / TIG / STICK

Standard Package:

- / 270A compact power source
- / Synergic & Pulse software
- / Integrated wire feeder
- / MIG Torch, aircooled, 14'
- / Ground Cable, 13'
- / Consumables, .035 &.045 Steel
- / Flow meter with gas adapter
- / Pre-assembled & tested

/ Package # 49,0400,0036

/ MSRP: \$9,590

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price.
Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



AIR COOLED



TPS 270i C MV

Aluminum - MIG / TIG / STICK

Standard Package:

- / 270A compact power source
- / Synergic & Pulse software
- / Integrated wire feeder
- / Pushpull torch, aircooled, 19'
- / Ground Cable, 13'
- / Consumables, .035 & .045 aluminum
- / Flow meter with gas adapter
- / Pre-assembled & tested

/ Package # 49,0400,0037

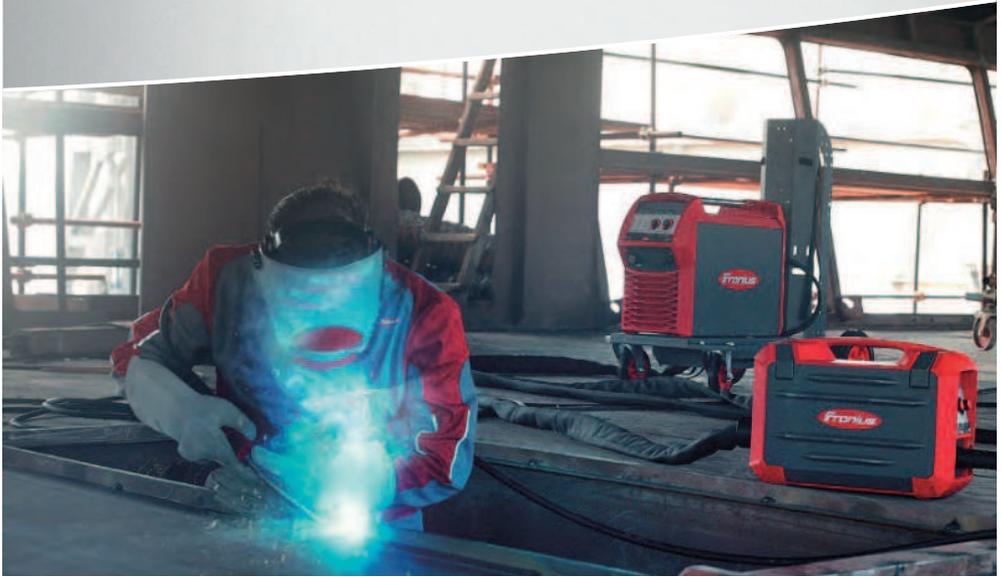
/ MSRP: \$14,845

280i / 320i Torch (included)

Part numbers: 4,047,786 and 44,0350,3153

For parts breakdown and order info, see page 61

TransSteel



- / ROBUST AND RELIABLE
- / VERY EASY TO OPERATE
- / MULTIPLE WELDING APPLICATIONS
- / MULTIPROCESS



TransSteel

APPLICATION INDUSTRIES

LIGHT AND MEDIUM FABRICATION

Developed in the field with you, Fronius TransSteel is your reliable partner for welding. With its rugged design, smart features and ease of operation you and your TransSteel will get the job done every time.



SPECIAL SYNERGIC CHARACTERISTICS

/ In 4 easy steps your TransSteel is ready to weld any type of material from steel to aluminum.



1. Select wire type
 2. Select wire diameter
 3. Select gas
 4. Select material thickness
- ... and weld!



“Very impressive and even more impressive is a small welder like this can push aluminum wire. No spool torch needed. I spent a little time yesterday running tig. Arc is stable like I expected. You can run both 2t and 4t lift arc.”

- David Blackburn, owner (Blackburn Fabrication, San Luis Obispo, CA)

FEATURES

- / Multiprocess synergic inverter
- / Highly adaptive arc
- / Color-coded consumables
- / All-in-one torch connection (FSC)
- / Highly portable
- / Rugged design
- / 3 years parts and labor warranty

ALUMINUM CONSUMABLE BUNDLE

49,0400,0040 FOR TST 2200

Bundle Includes:

- / Inner liner
- / Foam hose
- / Contact tip
- / Inlet nozzle
- / Feed roller

MSRP: \$130**TransSteel 2200 Key Specifications**

Processes	CV, DC TIG, Stick
Open circuit voltage	90 Vdc
Dimensions (L-W-H)	22.1" x 8.5" x 14.5"
Weight	33.5 lbs
Safety Seals	UL, CSA

Mains Voltage	1x120 Vac (-20% / 15%)			1x120 Vac (-20% / 15%)			1x230 Vac (-20% / 15%)		
Max Fuse protection	15A (slow-blow)			20A (slow-blow)			16A (slow-blow)		
Generator Requirement	3.2 kW			4.7 kW			8.1 kW		
Mains cable	(included)								
Voltage range MIG	14.5 -24.5 Vdc								
Voltage range TIG	10.4 -19.2 Vdc								
Voltage range STICK	20.4 - 27.2 Vdc								
Current range MIG	10 - 105A			10 -135A			10 - 210A		
Current range TIG	10 - 135A			10 - 160A			10 - 230A		
Current range STICK	10 - 90A			10 - 110A			10 - 180A		
DUTY CYCLE	30%	60%	100%	30%	60%	100%	30%	60%	100%
104° F	105A	95A	80A	135A	120A	105A	210A	170A	150A

TransSteel 2200



Included:
320i MIG Torch US STYLE

Part number: 4,036,407
See page 60 for parts breakdown



TransSteel 2200 MV MIG / STICK

Standard Package:

- / 220A compact welding power source
- / Integrated wire feeder
- / Electrode cable, 200A, 13'
- / MIG Torch, air-cooled, 15'
- / Ground Cable, 13'
- / Consumables, .030 & .035 steel
- / Feeder rolls, .030 -.035
- / Flow meter with gas adapter
- / Pre-assembled & tested

/ Package # 49,0400,0033

/ MSRP: \$2,865

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price. Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



Included:
320i US STYLE MIG Torch

Part number: 4,036,407
See page 60 for parts breakdown



220P TIG Torch

Part numbers: 4,051,412 and
44,0350,4409
See page 66 for parts breakdown



TransSteel 2200 MV MIG / TIG / STICK

Standard Package:

- / 220A compact welding power source
- / Integrated wire feeder
- / Electrode cable, 200A, 13'
- / TIG torch, air-cooled, 13'
- / MIG Torch, air-cooled, 15'
- / Ground Cable, 13'
- / Consumables, .030 & .035 steel
- / Feeder rolls, .030 -.035
- / Flow meter with gas adapter
- / Pre-assembled & tested

/ Package # 49,0400,0034

/ MSRP: \$3,368

FEATURES

- / Multiprocess synergic inverter
- / Highly adaptive arc
- / Color-coded consumables
- / All-in-one torch connection (FSC)
- / Highly portable
- / Rugged design
- / 3 years parts and labor warranty
- / Viewing window for wirespool

ALUMINUM CONSUMABLE BUNDLE

49,0400,0041 FOR TST 2700

Bundle Includes:

- / Inner liner
- / Foam hose
- / Contact tip
- / Inlet nozzle
- / Feed roller

MSRP: \$244**TransSteel 2700 Key Specifications**

Processes	CV, DC TIG, Stick
Open circuit voltage	85 Vdc
Dimensions (L-W-H)	27.1" x 10.9" x 17.5"
Weight	66.1 lbs
Safety Seals	UL, CSA

Mains Voltage	1x230 Vac (-10% / 15%)	3x230 Vac (-10% / 15%)	3x460 Vac (-10% / 15%)					
Max Fuse protection	16A (slow-blow)	25A (slow-blow)	15A (slow-blow)					
Generator Requirement	6.9 kW	12.1 kW	11.6 kW					
Mains cable	(included)							
Voltage range MIG	14.5 - 24 Vdc	14.5 - 34.3 Vdc	14.5 - 34.3 Vdc					
Voltage range TIG	10.4 - 18.8 Vdc	10.4 - 18.8 Vdc	10.4 - 18.8 Vdc					
Voltage range STICK	20.4 - 27.2 Vdc	20.4 - 34.3 Vdc	20.4 - 34.3 Vdc					
Current range MIG	10 - 180A	10 - 270A	10 - 270A					
Current range TIG	10 - 220A	10 - 270A	10 - 270A					
Current range STICK	10 - 180A	10 - 270A	10 - 270A					
DUTY CYCLE	15%	100%	30%	60%	100%	30%	60%	100%
104° F	180A	145A	270A	200A	170A	270A	200A	170A

TransSteel 2700



AIR COOLED



TransSteel 2700 C MV

MIG / TIG / STICK

Standard Package:

- / 270A welding power source
- / Integrated wire feeder
- / MIG Torch, air-cooled, 60°, 15'
- / Ground Cable, clamp, 13'
- / Consumables, .030 & .035 steel
- / Feeder rolls, .030 & .035
- / Flow meter with gas adapter
- / Pre-assembled & tested

/ Package #49,0400,0035

/ MSRP: \$3,978

Included:
MTG 320i MIG Torch US
STYLE (included)

Part number: 4,036,407
See page 60 for parts breakdown



Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price.
Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



AIR COOLED



TransSteel 2700 C MV

MIG / TIG / STICK

Standard Package:

- / 270A welding power source
- / Integrated wire feeder
- / MIG Torch, air-cooled, 60°, 15'
- / TIG torch, air-cooled, 13'
- / Ground Cable, clamp, 13'
- / Consumables, .030 & .035 steel
- / Feeder rolls, .030 & .035
- / Flow meter with gas adapter
- / Pre-assembled & tested

/ Package #49,0400,0038

/ MSRP: \$5,028

Included:
320i US STYLE MIG Torch

Part number: 4,036,407
See page 60 for parts breakdown



220P TIG Torch

Part numbers: 4,051,375 and
44,0350,4409
See page 66 for parts breakdown



TransSteel

PULSE



- / ROBUST AND RELIABLE
- / HIGH SPEED WELDING
- / MINIMAL REWORK
- / MULTIPROCESS



TransSteel Pulse

APPLICATION INDUSTRIES

LIGHT AND MEDIUM FABRICATION

Developed in the field with you, Fronius TransSteel is your reliable partner for welding. With its rugged design, smart features and ease of operation you and your TransSteel will get the job done every time.



Whether welding steel, stainless, aluminum or brazing, the TransSteel pulse will help improve productivity with high quality welds by utilizing the all new pulse features of the TransSteel Pulse.



/ Select wire type, wire diameter, gas, material thickness and weld!



“Very impressive and even more impressive is a small welder like this can push aluminum wire. No spool torch needed. I spent a little time yesterday running tig. Arc is stable like I expected. You can run both 2t and 4t lift arc.”

- David Blackburn, owner (Blackburn Fabrication, San Luis Obispo, CA)

FEATURES

- / Multiprocess synergic inverter
- / Highly adaptive arc
- / Color-coded consumables
- / All-in-one torch connection (FSC)
- / Highly portable
- / Rugged design
- / 3 years parts and labor warranty

PPE, OPTIONS, & ACCESSORIES**BEGIN PAGE 53**

- / PPE
- / Wheeled cart
- / Torch controls
- / Foot pedal

**TransSteel Pulse 3000 Key Specifications**

Processes	CV, DC TIG, Stick
Open circuit voltage	60 Vdc
Dimensions (L-W-H)	29.4" x 11.8" x 19.6"
Weight	79.1 lbs
Safety Seals	UL, CSA

Mains Voltage			3x460 Vac (-10% / 15%)		
Max Fuse protection	-	-	35A (slow-blow)		
Generator Requirement	-	-	22.2 kW		
Mains cable	-	-	(included)		
Voltage range MIG	-	-	14.5 - 34.3 Vdc		
Voltage range TIG	-	-	10.4 - 24 Vdc		
Voltage range STICK	-	-	20.4 - 34.3 Vdc		
Current range MIG	-	-	10 - 300A		
Current range TIG	-	-	10 - 300A		
Current range STICK	-	-	10 - 300A		
DUTY CYCLE	NA	NA	40%	60%	100%
104° F	-	-	300A	280A	240A

TransSteel Pulse 3000



AIR COOLED



Included:
400i US STYLE MIG Torch
Part number: 4,036,423
See page 60 for parts breakdown

TransSteel Pulse 3000 C MIG

Standard Package:

- / 300A welding power source
- / Integrated wire feeder
- / MIG Torch, air-cooled, 60°, 15'
- / Ground Cable, clamp, 13'
- / Consumables, .035 - .045 steel
- / Feeder rolls, .035 - .045
- / Flow meter with gas adaptor
- / Pre-assembled & tested

/ Package #49,0400,0019
/ MSRP: \$5,624

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price.
Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



AIR COOLED



Included:
400i US STYLE MIG Torch
Part number: 4,036,423
See page 60 for parts breakdown

TransSteel Pulse 3000 C MIG / TIG / STICK

Standard Package:

- / 300A welding power source
- / Integrated wire feeder
- / MIG Torch, air-cooled, 60°, 15'
- / TIG torch, air-cooled, 13'
- / Electrode cable, 13'
- / Ground Cable, clamp, 13'
- / Consumables, .035 - .045 steel
- / Feeder rolls, .035 - .045
- / Flow meter with gas adaptor
- / Pre-assembled & tested

/ Package #49,0400,0020
/ MSRP: \$7,030



220P TIG Torch
Part numbers: 4,051,375 and
44,0350,4409
See page 66 for parts breakdown

FEATURES

- / Multiprocess synergic inverter
- / Highly adaptive arc
- / Color-coded consumables
- / All-in-one torch connection (FSC)
- / Highly portable
- / Rugged design
- / 3 years parts and labor warranty

**PPE, OPTIONS, & ACCESSORIES BEGIN
PAGE 53**

- / PPE
- / Wheeled cart
- / Torch controls
- / Foot pedal

**TransSteel Pulse 4000 Key Specifications**

Processes	CV, Pulse Mig, Stick
Open circuit voltage	57
Dimensions (L-W-H)	29.4 x 11.8 x 19.6
Weight	82 lbs
Safety Seals	CSA

Mains Voltage	3x240 Vac (-20% / 15%)		3x460 Vac (-20% / 15%)
Max Fuse protection	35 A slow-blow		35 A slow-blow
Generator Requirement	23.57 kW		22.59 kW
Mains cable	AWG 10		
Voltage range MIG	14.5 - 31.5		
Voltage range TIG	N/A		N/A
Voltage range STICK	20.4 - 36.0		
Current range MIG	10 - 400		
Current range TIG	N/A		N/A
Current range STICK	10 - 400		
DUTY CYCLE	40%	60%	100%
104° F	400	370	340

TransSteel Pulse 4000



AIR COOLED



Included:
500i US STYLE MIG Torch
Part number: 4,036,499
See page 60 for parts breakdown

TransSteel Pulse 4000 MV MIG

Standard Package:

- / 400A welding power source
- / VR 5000 wire feeder
- / MIG Torch, air-cooled, 15'
- / TU Cart4 Pro (carriage / mount)
- / Ground Cable, 16', earth clamp
- / Consumables, .035 & .045 steel
- / Feeder rolls, .035 -.045
- / Consumable package
- / Pre-assembled & tested

/ Package #49,0400,0021

/ MSRP: \$9,118

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price. Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



AIR COOLED



Included:
500i US STYLE MIG Torch
Part number: 4,036,499
See page 60 for parts breakdown

TransSteel 4000 Pulse MV for Boom*

Standard Package:

- / 400A welding power source
- / VR 5000 wire feeder
- / MIG torch, air-cooled, 15'
- / Connection hose pack, 26'
- / Ground Cable, 13'
- / Consumables, .035 - .045 steel
- / Feeder rolls, .035 -.045
- / Consumable package
- / Pre-assembled & tested
- / **Boom mount kit included, see page 21 for boom options

/ Package #49,0400,0022

/ MSRP: \$9,473



WATER COOLED



Included:
500i MIG Torch

Part number: 4,035,960
See page 62 for parts breakdown

TransSteel Pulse 4000 MV MIG

Standard Package:

- / 400A welding power source
- / VR 5000 wire feeder
- / MIG Torch, water-cooled, 15'
- / TU Cart4 Pro (carriage / mount)
- / Ground Cable, 10', earth clamp
- / Consumables, .035 - .045 steel
- / Feeder rolls, .035 - .045
- / Consumable package
- / Pre-assembled & tested

/ Package #49,0400,0048

/ MSRP: \$10,345



*pallet base not pictured

12' Boom on pallet base*

/ Package #42,0440,0325

/ MSRP: \$5,143

15' Boom on pallet base*

/ Package #42,0440,0324

/ MSRP: \$5,436

10' Boom on mobile cart

/ Package # 42,0440,0327

/ MSRP: \$ 7,942



Fronius-ready boom packages

Compatible with standard TransSteel and TPSi packages for boom welding systems. Contact us for iWave boom options.

- / Improves efficiency
- / Improves ergonomics
- / Increases working radius
- / Less strain on manual welders - instead of moving the machine, the boom moves with the welding professional

Boom packages include boom arm on pallet or mobile base, as selected.

** Standard welding packages for boom applications include the mounting brackets and fasteners required for Fronius ready booms systems.

TransSteel Pulse 5000

FEATURES

- / Multiprocess synergic inverter
- / Pulsed arc
- / Highly adaptive arc
- / Color-coded consumables
- / All-in-one torch connection (FSC)
- / Highly portable
- / Rugged design
- / 3 years parts and labor warranty

TransSteel Pulse 5000 Key Specifications

Processes	CV, DC TIG, Stick
Open circuit voltage	57 V
Dimensions (L-W-H)	29.4" x 11.8" x 19.6"
Weight	96.1 lbs
Safety Seals	CSA

Mains Voltage	3x 200 Vac (-10% / 15%)	3x230 Vac (-10% / 15%)	3x460 Vac (-10% / 15%)				
Max Fuse protection	63A (slow-blow)			35A (slow-blow)			
Generator Requirement	31.2 kW	30.9 kW		30.8 kW			
Mains cable	AWG 6						
Voltage range MIG	14.3 - 39 Vdc						
Voltage range TIG	N/A						
Voltage range STICK	20.2 - 40 Vdc						
Current range MIG	10 - 500 A						
Current range TIG	N/A						
Current range STICK	10 - 500 A						
DUTY CYCLE	100%	35%	60%	100%	30%	60%	100%
104° F	-	500	420	360	500	420	360



AIR COOLED



Included:
500i US STYLE MIG Torch
Part number: 4,036,499
See page 60 for parts breakdown

TransSteel Pulse 5000 MV MIG

Standard Package:

/ 500A welding power source
/ VR 5000 wire feeder
/ MIG Torch, air-cooled, 15'
/ TU Cart4 Pro (carriage / mount)
/ Ground Cable, 16', earth clamp
/ Consumables, .035 - .045 steel
/ Feeder rolls, .035 -.045
/ Consumable package
/ Pre-assembled & tested

/ Package #49,0400,0023

/ MSRP: \$9,318

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price.
Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



AIR COOLED



Included:
500i US STYLE MIG Torch
Part number: 4,036,499
See page 60 for parts breakdown

TransSteel 5000 Pulse MV for Boom*

MIG

Standard Package:

/ 500A welding power source
/ VR 5000 wire feeder
/ MIG Torch, air-cooled, 15'
/ Connection hose pack, 26'
/ Ground Cable, 13'
/ Consumables, .035 - .045 steel
/ Feeder rolls, .035 -.045
/ Consumable package
/ Pre-assembled & tested
/ **Boom mount kit included, see page
21 for boom options

/ Package #49,0400,0024

/ MSRP: \$9,834

TransSteel Pulse 5000



AIR COOLED



Included:
500i US STYLE MIG Torch
Part number: 4,036,499
See page 60 for parts breakdown

TransSteel Pulse 5000 MV with two wire feeders

MIG

Standard Package:

- / 500A welding power source
- / 2x VR 5000 wire feeder
- / 2x MIG Torch, air-cooled, 15'
- / TU Cart4 Pro (carriage / mount)
- / Ground Cable, 16', earth clamp
- / Consumables, .035 - .045 steel
- / Feeder rolls, .035 -.045
- / Consumable package
- / Pre-assembled & tested

/ Package #49,0400,0025

/ MSRP: \$15,372

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price. Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



WATER COOLED



Included:
500i MIG Torch
Part number: 4,035,960
See page 62 for parts breakdown

TransSteel Pulse 5000 MV

MIG

Standard Package:

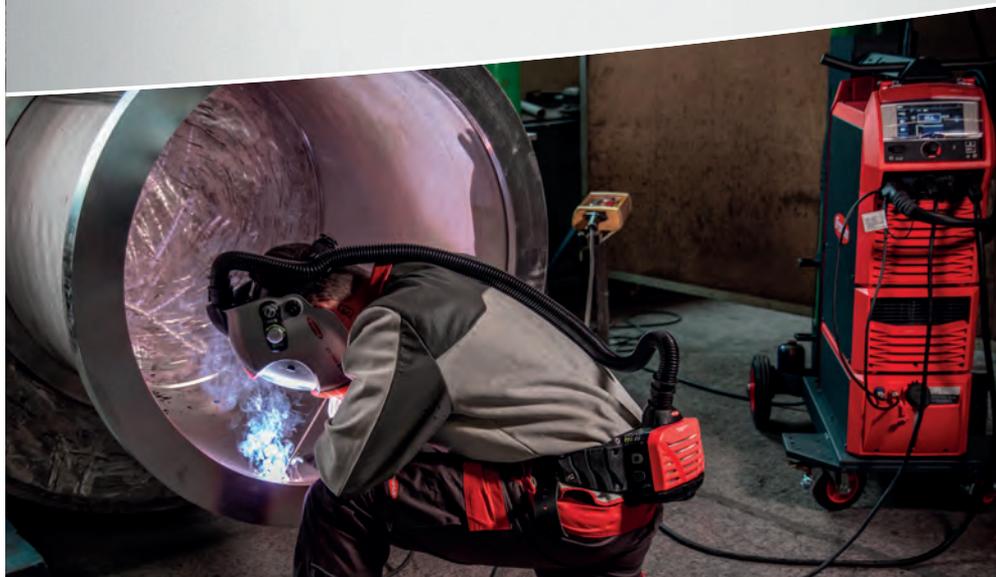
- / 500A welding power source
- / VR 5000 wire feeder
- / MIG Torch, water-cooled, 15'
- / TU Cart4 Pro (carriage / mount)
- / Ground Cable, 10', earth clamp
- / Consumables, .035 - .045 steel
- / Feeder rolls, .035 -.045
- / Consumable package
- / Pre-assembled & tested

/ Package #49,0400,0049

/ MSRP: \$10,848

iWave

Perfection in TIG welding



- / TACKING FUNCTION
- / CUSTOM PULSE SETTINGS
- / UP TO 1000 WELD SCHEDULES
IN JOB MODE
- / PLAIN TEXT DISPLAY
- / HIGH FREQUENCY



iWave

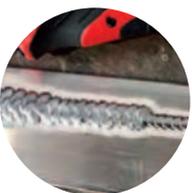
APPLICATION INDUSTRIES

FABRICATION, CHEMICAL PLANTS, TANKS, VESSELS, MACHINERY, FOOD & PHARMACEUTICALS.

A welding power source that is quick and easy to operate, with an easy to use LCD screen. Fronius offers from 190 amps to 400 amps in this series of AC/DC and DC only high frequency machines.



/ 4.3" color display, with intuitive, easy menu navigation allows a quick setting of parameters.



"I swear this machine almost programs your hands! I LOVE IT - It's a game changer"

- Justin Merrill, owner (The Fabrication Series, Las Vegas, NV)

FEATURES

- / 4.3" color display
- / Quick and easy to operate
- / Pulsed-arc mode
- / Tacking function
- / High frequency ignition
- / Pulse pro function
- / Job function
- / 3 years parts and labor warranty

PPE, OPTIONS, & ACCESSORIES BEGIN**PAGE 53**

- / PPE
- / Wheeled cart
- / Torch controls
- / Foot pedal

**iWave 230i Key Specs**

Processes	AC/DC TIG, Pulse, Stick
Open circuit voltage	100 Vdc
Dimensions (L-W-H)	22" x 8.3" x 14.5"
Weight	36.4 lbs
Safety Seals	UL, CSA

Mains Voltage	1x120 Vac (-15% /15%)			1x120 Vac (-15% /15%)			1x230 Vac (-15% /15%)		
Max Fuse protection	15A (slow-blow)			20A (slow-blow)			16A (slow-blow)		
Generator Requirement	2.4 kW			3.2 kW			6.2 kW		
Mains cable	included								
Voltage range MIG	-			-			-		
Voltage range TIG	10.1 - 19.2 Vdc			10.1 - 19.2 Vdc			10.1 - 19.2 Vdc		
Voltage range STICK	20.4 - 27.6 Vdc			20.4 - 27.6 Vdc			20.4 - 27.6 Vdc		
Current range MIG	-			-			-		
Current range TIG	3 - 100A			10 - 170A			10 - 230A		
Current range STICK	10 - 100A			10 - 120A			10 - 190A		
DUTY CYCLE	35%	60%	100%	35%	60%	100%	35%	60%	100%
104° F	100A	100A	100A	170A	140A	120A	230A	195A	165A

iWave 230i AC/DC



AIR COOLED



Included:
220i TIG Torch
G/UD/26.3' (8m)

Part numbers: 4,051,310 and
44,0350,4409
See page 66 for parts breakdown

iWave 230i

AC/DC TIG / STICK

Standard Package:

- / 230A welding power source
- / TIG torch, 26'
- / Ground cable, 13'
- / Flow meter w/ gas adapter
- / Pre-assembled & tested

/ AC/DC Package #49,0400,0031

/ MSRP: \$6,198

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price.
Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



WATER COOLED



Included:
300i TIG Torch
W/UD/26.3' (8m)

Part numbers: 4,051,322 and
44,0350,4412
See page 67 for parts breakdown

iWave 230i

AC/DC TIG / STICK

Standard Package:

- / 230A welding power source
- / Water-cooler with flow sensor
- / TIG torch, 26'
- / Ground cable, 13'
- / Flow meter w/ gas adapter
- / Pre-assembled & tested

/ AC/DC Package #49,0400,0032

/ MSRP: \$8,175

Artis

Exceptional DC TIG Welding



- / TACKING FUNCTION
- / PFC-POWER FACTOR CORRECTION
- / CUSTOM PULSE SETTINGS
- / HIGH FREQUENCY
- / USER FRIENDLY OPERATIONS



Artis 210XT

APPLICATION INDUSTRIES

FABRICATION OF CHEMICAL PLANTS, TANKS, VESSELS, MACHINERY, FOOD & PHARMACEUTICALS.

A perfect, stable arc and precise control thanks to the higher operating frequency of our inverter technology. Thanks to an improved power module design and Power Factor Correction technology, the Artis 210 uses up to 40% less input power than comparable competitor devices while maintaining the same output power.



- / Easy to use knob and push button interface
- / Gas test button
- / Setting button
- / Welding process status indicator



- / Exceptional arc quality
- / Wide range of settings
- / TAC and TIG pulse functionality
- / Touch high frequency ignition

FEATURES

- / Ultra light and robust
- / Multivoltage
- / Simple knob and push button operation
- / Individually adjustable
- / Touch High frequency Ignition
- / Hot Start function (on Stick)
- / Power factor correction
- / TAC function
- / TIG Pulse, Electrode Pulse
- / Spot and interval welding
- / Low power consumption
- / 3 years parts and labor warranty

Artis 210XT

Mains voltage U1	1 x 120 V	1 x 230 V
Mains voltage tolerance	-20 %/+15 %	-30 %/+15 %
Grid frequency	50/60 Hz	
Mains fuse protection (slow-blow)	20 A	16 A
Generator requirement	3.5 kVA	4.6 kVA
TIG welding current	3-170	3-210A
40 % DC	170 A	210 A
60 % DC	150 A	185 A
100 % DC	120 A	160 A
Electrode welding current	10-120	10-180A
40 % DC	120 A	180 A
60 % DC	100 A	150 A
100 % DC	90 A	120 A
TIG open circuit voltage (pulse)	35V	
Electrode open circuit voltage (pulse)	101 V	
TIG output voltage range	10.1-16.8V	10.1-18.4V
Electrode output voltage range	20.4-24.8V	20.4-27.2V
Degree of protection	IP 23	
Dimensions l × w × h	17.1 / 6.3 / 12.2 in. (435 / 160 / 310 mm)	
Weight	21.8 lb (9.9 kg)	
Mark of conformity	CE/CSA	

Standard package

49,0400,0013 - Artis 210XT

Artis 210XT



AIR COOLED



TIG Torch

Part numbers: 44,0350,5461 and 4,051,375
For parts breakdown and order info, see page 65

Artis 210XT

TIG / STICK

Standard Package:

- / 210A TIG DC welding power source
- / Aircooled TIG Hosepack, with up/down controls, 26'
- / 220A Aircooled TIG Torch body
- / Ground Cable, 13', earth clamp
- / Electrode cable, 13'
- / Tool Case 85 (carrying case)
- / Gas adaptor
- / Gas regulator
- / Wear part kit
- / Pre-assembled & tested

/ Package #49,0400,0013

/ MSRP: \$3,384

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price. Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.

WHY WAS THE PRODUCT GIVEN A NEW NAME AND DESIGN?

The prefix “Trans” (derived from transistor) has been a part of our naming system for over 40 years now. We are setting new standards by renaming the TransTig product line as the [Artis](#), and the TransPocket line as the [Ignis](#).

The name [Artis](#) is derived from the Latin “arte, artesano” (art, artisan). Chosen because TIG welding is the most difficult manual welding process and, in order to master it, a welder must possess a great deal of precision and skill.

The name [Ignis](#) is derived from “ignition, ignite” because even the most adverse conditions can’t touch the arc of the Ignis.

This new look supports our pathway towards a more open and modern image—away from our technology-oriented approach towards a name that reflects the function and benefits for welders.



Ignis

Reliable portable welding



- / MOBILE AND ROBUST
- / USER-FRIENDLY OPERATION
- / LIGHT & PORTABLE
- / HOT START / SOFT START
- / ANTI-STICK
- / FULL POWER (EVEN WITH LONG GRID LEADS)



Ignis 180XT

APPLICATION INDUSTRIES

LIGHT AND HEAVY FABRICATION

The new Ignis series stands for maximum energy efficiency. Lower energy consumption means lower energy costs. It's unique Power Factor Correction (PFC), allows operators to extend up to 300 ft of primary cable without affecting welding results. This massively expands the action radius for the welder.



INCLUDED FEATURES

/ Anti-Stick - Allows operators to safely remove the electrode from the work piece after making contact

/ Welding mode - The Ignis 180 includes operating modes designed specifically for Basic 7018 and Cellulose 6010. The maximum electrode size is 5/32

/ Arc Ignition - Hot Start and Soft Start function makes it easier to ignite cellulose 6010 and basic 7018



/ Powerbox, carrying, and storage case

FEATURES

- / Highly portable welder
- / Rugged design
- / Easy to use
- / Convenient wheeled storage case
- / Digital power correction technology
- / Perfect starts, no sticking
- / Consistent welds 300 + feet from outlet
- / 3 years parts and labor warranty

PPE, OPTIONS, & ACCESSORIES BEGIN PAGE 53

- / PPE
- / Wheeled cart
- / Torch controls
- / Foot pedal



Ignis 180XT / 180XT TIG

Welding current -20 %/+15 %, 50/60 Hz	230 V	120 V (20 A)	120 V (15 A)
Power consumption	5.75 kVA	3.48 kVA	2.28 kVA
Efficiency	89% (at 120 A)		
Welding current range			
Electrode	10 – 180 A	10 – 120 A	10 – 85 A
TIG	10 – 220 A	10 – 170 A	10 – 140 A
Electrode/welding current range at 10 min/40°C (104° F)	180 A (40% ED) 150 A (60% ED) 120 A (100% ED)	120 A (40% ED) 100 A (60% ED) 90 A (100% ED)	85 A (40% ED) 70 A (60% ED) 65 A (100% ED)
TIG/welding current range at 10 min/40°C (104° F)	220 A (40% ED) 160 A (60% ED) 130 A (100% ED)	170 A (40% ED) 130 A (60% ED) 100 A (100% ED)	140 A (40% ED) 110 A (60% ED) 100 A (100% ED)
Open-circuit voltage	101 V		
Working voltage			
Electrode	20.4 – 27.2 V		
TIG	10.4 – 18.8 V		
Degree of protection	IP 23		
Dimensions l/w/h	17.1 / 6.3 / 12.2 in. (435 / 160 / 310 mm)		
Weight	19.6 lb. (8.9 kg)		
Standard packages	49,0400,0002 - Ignis 180XT Stick 49,0400,0005 - Ignis 180XT Stick/TIG		

Ignis 180XT



TIG torch not included.

Compatible torch:
2200A TIG Torch U/D 13ft (4m)
Part number: 4,035,864,630
See page 70 for parts breakdown.



Ignis 180XT STICK

Standard Package:

- / 180A welding power source
- / Electrode cable, 13'
- / Ground cable, 13'
- / Mains cable (110 & 230)
- / Toolcase
- / Pre-assembled

/ Package #49,0400,0002

/ MSRP: \$1,827

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price. Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



Ignis 180XT TIG TIG / STICK

Standard Package:

- / 180A welding power source
- / Electrode cable, 13'
- / TIG torch, integrated gas valve, 13'
- / Ground cable, 13'
- / Mains cable (110 & 230)
- / Flow meter with gas adapter
- / Toolcase
- / Pre-assembled

/ Package #49,0400,0005

/ MSRP: \$2,750

Included: 220i TIG Torch 5 /13ft (4m)

Part numbers: 4,051,412 and
44,0350,4409

See page 66 for parts breakdown



AccuPocket

Weld anywhere

30 MIN
QUICK
CHARGE



- / BATTERY POWERED
- / CHARGE LEVEL ON DISPLAY
- / LIGHT & PORTABLE
- / SINGLE KNOB

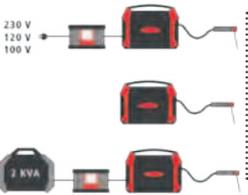


AccuPocket

APPLICATION INDUSTRIES

LIGHT AND HEAVY FABRICATION

Repair-welding high up in the mountains, field work out in the country or welding work at exposed locations: until recently, jobs like these always involved costly and time-consuming preparations. Long mains supply leads or big, heavy 8kVA generators are no longer necessary. AccuPocket began an era of unprecedented, high quality mobile welding.



/ Highly flexible, the AccuPocket can be used in three different modes. In battery mode it will weld up to 18 electrodes (3/32) or up to 124 inches TIG on a single charge. In Hybrid mode, 120 V mains still equals the full 150A of output power and Generator mode, it can utilize 2KVA generators due to low power input.



“The AccuPocket is the handiest tool I have ever seen, we use it every week. People do not realize what can be repaired with just a few electrodes.”

- Steve Scott, owner (Triple A Fabrication, Opelika, AL)

FEATURES

- / Highly portable, battery powered welder
- / 45 min. recharge, 30 min. with rapid charge
- / Rugged design
- / Convenient wheeled storage case
- / Simple controls
- / Perfect starts, no sticking
- / Perfect welding with any electrode type
- / 3 years parts and labor warranty

AccuPocket 150 Key Specifications

Processes	TIG, Stick
Open circuit voltage	91Vdc
Dimensions (L-W-H)	17.1" x 6.3" x 12.2"
Weight	24.3
Safety Seals	UL, CSA

Mains Voltage	1x120 Vac (-15% / 15%)			1x120Vac (-15% / 15%)		
Max Fuse protection	15A (slow-blow)			20A (slow-blow)		
Generator Requirement	2.4kW			3.2kW		
Mains cable	Included			Included		
Voltage range MIG	-			-		
Voltage range TIG	-			-		
Voltage range STICK	-			-		
Current range MIG	-			-		
Current range TIG	3 - 150A			3-150A		
Current range STICK	10 - 140A			10 - 140A		
DUTY CYCLE	18%	25%	100%	18%	25%	100%
104° F	140A	100A	40A	140A	100A	40A

AccuPocket 150



TIG torch not included.

Compatible torch:
1600A TIG Torch S/B 13ft (4m)
Part number: 4,035,862,635
See page 69 for parts breakdown.



AccuPocket 150 / 400 STICK

Standard Package:

- / 150A welding power source
- / Battery charger ActiveCharger 1000
- / Electrode cable, 13'
- / Ground cable, 13'
- / Toolcase
- / Pre-assembled

/ Package #49,0400,0000
/ MSRP: \$4,057

Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price. Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



AIR COOLED



Included:
160P TIG Torch
FS/UD/13ft (4m)

Part numbers: 4,051,377 and
44,0350,4407
See page 64 for parts breakdown



AccuPocket 150 / 400 TIG TIG / STICK

Standard Package:

- / 150 welding power source
- / Battery charger ActiveCharger 1000
- / TIG torch, air-cooled, 13'
- / Electrode cable, 13'
- / Ground cable, 13'
- / Toolcase
- / Flow meter with gas adapter
- / Pre-assembled

/ Package #49,0400,0001
/ MSRP: \$5,354

MagicCleaner

Clean and Passivate



/ READY FOR USE IN 3 STEPS OR LESS

/ LIGHTWEIGHT AND RUGGED



MagicCleaner

APPLICATION INDUSTRY

STAINLESS STEEL FABRICATION

ONE DEVICE, THREE FUNCTIONS: CLEAN, POLISH, PRINT

Clean and passivate in one step. MagicCleaner is the most advanced system for electrochemical cleaning units. With one machine, you can clean, polish, and etch stainless steel. Remove post-weld temper coloration and restore the protective passive layer at the same time.

After cleaning, the polishing process ensures a consistently lustrous surface and improves the passivation process. MagicCleaner also provides the option to permanently etch stainless steel surfaces - the perfect alternative to stickers or laser engraving.



INCLUDED FEATURES

/ Clean. Polish. Print - All the features you need to ensure your stainless steel is protected, marked, and ready for work.

/ Inverter based - Our inverter based technology makes these cleaners light, rugged, and usable on 120v power input.

/ Easy to set up and use - Get started in just 2 steps with the MC150. The higher capacity MC300 needs only 3.

/ Rugged design with multiple brush sizes and shapes

/ MC300 has built-in fluid pump* (up to 90psi air intake for pump)



/ ToolCase 120 - carrying & storage

Specifications	MagicCleaner 150		MagicCleaner 300	
Mains voltage	120V		120V	
Mains voltage tolerance	-15% / +10%		-15% / +10%	
Length	14.37"		22"	
Width	5.12"		8.27"	
Height	11.22"		14.5"	
Weight	9.9 LBS		30.86 LBS	
AC Cleaning	✓		✓	
DC polishing	✓		✓	
Printing (AC & DC)	✓		✓	
Integrated pump	-		✓	
Output	15A		30A	
Cleaning torch MC150	✓		✓	
Cleaning torch MC300	-		✓	
Cleaning fluid (contents)	100 ML tube		1.8 L tank	
ToolCase 60	✓		-	
ToolCase 120	-		✓	
ToolBox 210	-		✓	
Trolley Available	-		✓	
Consumables	MagicCleaner 150	Size	MagicCleaner 300	Size
Cleaning/polishing Red liquid	42,0510,0380	0.1L	42,0510,0382	1L
Cleaning Blue liquid	42,0510,0381	0.1L	42,0510,0387	1L
Neutralizer liquid	42,0510,0385	1L	42,0510,0385	1L
Connector for brush	42,0510,0603	-	42,0510,0530	-
Carbon brush	42,0510,0510	5 pcs	42,0510,0603	5pcs
Clean/polish felt 46x24mm	42,0510,0535	10 pcs	42,0510,0535	10 pcs
PTFE ring for felt pad 10mm	42,0510,0513	10 pcs	42,0510,0513	10 pcs

MagicCleaner

MagicCleaner 150

CLEANING / PASSIVATION / MARKING

Standard Package:

- / Cleaning torch MC150
- / Grounding cable 10 mm², 3 m
- / Torch holder MC150
- / 100ML tube Cleaning Fluid
- / Basic kit: electrodes/brushes/pads

/ Consumables listed on pg 39

/ Package #49,0400,0009

/ MSRP: \$3,120



Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price. Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.

MagicCleaner 300

CLEANING / PASSIVATION / MARKING

Standard Package:

- / Cleaning torch MC300
(patented compressed air blower)
- / Cleaning torch MC150
- / Grounding cable 10 mm², 3 m
- / Torch holder MC150 & MC300
- / 1.8 L Cleaning Fluid
- / Basic kit: electrodes/brushes/pads

*Consumables listed on pg 39

/ Package # 49,0400,0010

/ MSRP: \$6,729



Exento

Mobile fume extraction



/ MOBILE FUME EXTRACTION OPTIONS

/ PROMOTING HEALTHIER AIR DURING
WELDING PROCESSES



Exento

APPLICATION

WORKPLACE SAFETY

PROTECTION AGAINST WELDING FUMES

All welding processes produce fumes, gases, and vapors that affect the welders. How harmful the released welding fumes are depends on the combination of welding process, parent material, and filler metals, as well as the protective gas shield.

Mobile extraction devices, like our new Exento line, remove harmful fumes and particulates to ensure the health and safety of welding personnel.



/ Mobile low-vacuum extraction unit with positionable extraction arm.

/ Increased safety due to filter monitoring and contamination-free filter replacement



/ Mobile high-vacuum extraction unit for use with a wide variety of fume extraction torches: infinitely variable pre-selection of the extraction capacity

/ Intuitive, single-button operation, even while wearing gloves

FEATURES

- / Long filter life
- / Rugged design
- / Optimized flanged hood with 40% higher capture rate*
- / Modular design with several extraction arm lengths
- / Robust construction expandable with accessories

EXENTO OPTIONS ON PAGE 52

- / Accessories
- / Consumables
- / Hose options

*compared with conventional oval extraction hood

	Exento LV 115V/B	Exento LV 460v
Mains voltage (+/- 10%)	1x115v/60Hz	3x4605v/60Hz
Motor power	1.5 kw / 2.04 hp	1.5 kw / 2.04 hp
Rated current	17 A	2.6 A
Max. extraction capacity	1100 m ³ /h / 647cfm	
Max. vacuum	2250 Pa / 9.04 in wc	
Noise level	70 dB(A)	
Dimensions (l x w x h)	32.9 x 31.3 x 46 in (836 x 795 x 1169 mm)	
Weight	280 lbs (127 kg)	
Filter stages	2	
Filter Surface	25 m ² / 38,750 in ²	
Type of Filter	Disposable Safe Change Filter	
Filter material	Non-woven polyester	
Filter efficiency	≥99.5%	
Filter class	E12	
Additional filter	Pre-filter (aluminium)	
Fan type	Radial fan	
Extraction arm type, lengths	Flexible extraction arm, 2m / 3m / 4m	
IFA-Certification	W3-approved	
Protection class	IP21	

Exento LowVac

Exento LowVac

FUME EXTRACTION

Standard Package:

- / Exento LV
- / Mounting frame with 10' hose
- / Extraction hood
- / Swivel joint
- / Spare upgraded filter - 452 ft²

/ Single Phase (115V only)

Package #49,0400,0003

/ MSRP: \$6,886

/ Three Phase (460V only)

Package #49,0400,0004

/ MSRP: \$6,886



Package price is calculated as configured. Any changes, substitutions, or deletions may increase the package price. Carts not included, unless listed (ex. TU Cart4 Pro). Gas bottles are never included in packages.



FEATURES

- / High filter quality removes 99.9% fine dust
- / Intuitive one-button operation
- / Semi-automatic filter cleaning
- / Constant extraction rate control
- / Automatic stop/start control (optional)

EXENTO OPTIONS ON PAGE 52

- / Accessories
- / Consumables
- / Hose options

	Exento HighVac 460V
Mains voltage (+/- 10%)	3x460 V 50/60 Hz
Motor power	2.2 kW / 2.99 hp
Rated current	5.8 A
Max. extraction capacity	170 m ³ /h / 100.06 cfm
Max. vacuum	3100 Pa / 124.46 in wc
Noise level	77.9 dB(A)
Dimensions (l x w x h)	24.7 x 23.4 x 46.5 in (627 x 594 x 1182 mm)
Weight	143.3 lbs (65 kg)
Filter stages	1
Filter method	Cleanable filter
Filter cleaning method, trigger	Rotating nozzle, button activated
Filter Surface	10,385 in ² / 6.7 m ²
Type of Filter	Disposable Safe Change Filter
Filter material	ePTFE-membrane
Filter efficiency	≥99.9%
Dust classification	M
Fan type	Side channel blower
Compressed air supply	87-116 psi / 6-8 bar
Protection class	IP21

Exento HighVac



Exento HighVac FUME EXTRACTION

Standard Package:

- / Exento HV 460V
- / HV extraction hose ø44mm 8'
- / HV extraction hose ø44mm 16'
- / Reducer 63/44mm IT/IT
- / Motor cooling prefilter mats
- / Filter cartridge (ePTFE)
- / Single-use disposal container
- / Exentometer measuring tube

/ Exento HighVac 460V
(no torch or torch extraction set)
Package #49,0400,0006
/ MSRP: \$9,835

/ Exento HighVac 460V with
external extraction set for existing
MTG 400US, 500US, 45/60 and robotic
torches set
Package #49,0400,0008
/ MSRP: \$10,476

Torches not included with
these packages.



/ Exento HighVac 460V with
OPT/i external extraction set for
existing Medium /5m torches
Package #49,0400,0014
/ MSRP: \$10,181



Exento HighVac

FUME EXTRACTION

Standard Package:

- / Exento HV 460V
- / HV extraction hose \varnothing 44mm 8'
- / HV extraction hose \varnothing 44mm 16'
- / Reducer 63/44mm IT/IT
- / Motor cooling prefilter mats
- / Filter cartridge (ePTFE)
- / Single-use disposal container
- / Exentometer measuring tube



- / Exento HighVac 460V with 400i MTG torch and external torch extraction set

Package #49,0400,0007

/ MSRP: \$10,889

- / Exento HighVac 460V with 500i MTW Exento torch with internal extraction and LED

Package #49,0400,0015

/ MSRP: \$10,737



- / Exento HighVac 460V with 500i Exento Jobmaster torch with internal extraction and LED

Package #49,0400,0016

/ MSRP: \$11,017

EXENTO OPTIONS AND ACCESSORIES



ACCESSORIES	Exento LowVac	Exento HV	Price
Start/Stop Automatic	42,0510,0405		\$514
Exhaust air connection NW 200	42,0510,0407		\$270
Mounting frame with 2m hose	42,0510,0475		\$720
Mounting frame with 4m hose	42,0510,0477		\$948
Extraction hood with LED	42,0510,0408		\$494
Torch holder start/stop (add below cable)		44,0350,4515	\$379
Signal Cable M12ST/M12B 10m		38,0001,0159	\$64
Automatic start/stop - current detection		42,0510,0473	\$514
Tool tray		42,0510,0474	\$213
Exhaust air filter H13 cpl.		42,0510,0488	\$642
Optional Pistol grip for Exento torch		44,0350,2169	\$122
CONSUMABLES			
LV replacement filter - 42 m ²	42,0510,0406		\$1,017
Motor cooling prefilter mats*		42,0510,0462,10	\$56
Filter cartridge (ePTFE)*		42,0510,0472	\$581
Replacement filter set H13 (2 pc)		42,0510,0495	\$217
Single-use disposal container*		42,0510,0447	\$66
HV EXTRACTION HOSES			
HV extraction hose ø44mm 2.5m *		42,0510,0481	\$122
HV extraction hose ø44mm 5m		42,0510,0482	\$241
HV extraction hose ø63mm 5m *		42,0510,0489	\$312
HV extraction hose ø63mm 7.5m		42,0510,0490	\$470
HV extraction hose ø63mm 10m		42,0510,0483	\$625
Reducer 63/44mm IT/IT*		42,0510,0491	\$90

* included in standard package

Personal Protective Equipment



/ WELDING HELMETS
/ WELDING JACKETS



INTRODUCING: VIZOR CRYSTAL SERIES

The Vizor Crystal series features unique glare protection. In light conditions, you can perceive color almost as clearly as you would through a clear glass window. In darkness, welders have a detailed and high-contrast view of the weld pool, with unprecedented clarity.



VIZOR Crystal

Auto-darkening welding helmet

- / Panoramic field of view
- / Ultraviolet/infrared protection
- / Automated shade level (4 to 12)
- / Lithium-polymer battery (Chargeable via USB-C cable, supported by solar cells)
- / Shade level 2 in passive mode
- / Total weight 1.3 lb
- / Grind mode

Part number:

42,0510,0396 Vizor Crystal

MSRP: \$959



Vizor 4000 Crystal

Auto-darkening welding helmet

- / Ultraviolet/infrared protection
- / Automated shade level (4 to 12)
- / Sensitivity controller
- / Shade level 2 in passive mode
- / Battery for LC display
- / Total weight 1.1 lb
- / Grind mode

Part number:

42,0510,0479 Vizor 4000 Crystal

MSRP: \$788



VIZOR CONNECT

Pre-darkening bluetooth welding helmet

- / Bluetooth connection*
- / True Color view
- / Panorama field of view
- / Automated shade level (5 to 12)
- / Lithium-polymer battery (Chargeable via USB-C cable, supported by solar cells)
- / Shade level 2.5 in passive mode
- / Grind mode

Part number:

42,0510,0312 Vizor Connect

MSRP: \$880

*Compatible with TPS/i 320 - 600 (from sn 29200502 and 4,067,101 NFC/BLE/WIFI 24 inside (firmware version 2.0.1), MagicWave230i and TransTIG 230i



VIZOR 4000 Professional AUTODARKENING WELDING HELMET

- / Sensor slide: detection angle of ambient light from 80° to 60°
- / Auto mode, SL 5 to SL 13
- / Grinding mode, remains light (protection level 4)
- / Protection level: SL 5-9 and SL 9-13
- / Sensitivity controller
- / Real color display
- / Soft Delay

Part number:

42,0510,0197 Vizor 4000 Professional

MSRP: \$694



FAZOR 1000 Plus AUTODARKENING WELDING HELMET

- / Permanent protection from UV/IR radiation
- / Continuous shade-level settings (9 to 13)
- / Dark-to-light delay
- / Sensitivity controller
- / Battery-change for LC display
- / Total weight 1.09 lb

Part number:

42,0510,0110 - Fazor 1000 Plus

MSRP: \$322

ACCESSORIES & WEAR PARTS VIZOR / FAZOR / VIZOR CONNECT

Part No.	Accessories & Wear Parts	MSRP
42,0510,0020	Vizor chest protection/bib	\$70.00
42,0510,0326	Vizor connect /Grind Mask: Complete Headband	\$49.37
42,0510,0018	Vizor/ Fazor/ Vizor Connect: Head band	\$10.02
42,0510,0200	Comfort band (headband back)	\$12.02
42,0510,0113	Fazor 1000 Plus: Cartridge	\$250.00
42,0510,0327	Vizor Connect: USB-C cable (2 pcs per set)	\$17.89
42,0510,0329	Vizor Connect: USB-C cover cap (2 pcs per set)	\$7.02
42,0510,0527	Ergo headgear: Replacement pad	\$78.00
42,0510,0534	Ergo headgear: Forehead pad	\$13.31
42,0510,0519	Ergo headgear for the Vizor 4000, 4000 Crystal, and Fazor 1000	\$116.00
42,0510,0523	Ergo headgear for the Vizor Connect, Vizor Crystal, and Grind mask	\$116.00
42,0510,0078	Backpack for welding helmet	\$37.07
Cover Lenses		
42,0510,0315	Vizor Connect: Inside cover lens (5 pcs per set)	\$25.62
42,0510,0322	Vizor Connect: Inside cover lens 1.00 diopter	\$63.00
42,0510,0323	Vizor Connect: Inside cover lens,1.50 diopter	\$63.00
42,0510,0324	Vizor Connect: Inside cover lens, 2.00 diopter	\$63.00
42,0510,0325	Vizor Connect: Inside cover lens, 2.50 diopter	\$63.00
42,0510,0336	Vizor Connect: Inside cover lens, shade level 1.0 (5pcs per set)	\$
42,0510,0345	Vizor Connect: Inside cover lens, shade level 2.0 (5pcs per set)	\$
42,0510,0317	Vizor Connect/ Vizor Crystal: Front cover lens (5 pcs/set)	\$63.00
42,0510,0092	Vizor 4000/ Vizor 4000 Crystal: Inside cover lens (5 pcs/set)	\$14.17
42,0510,0100	Vizor Pro, Plus and Fazor: Inside cover lens, shade level 1.0 (5 pcs/set)	\$27.19
42,0510,0101	Vizor Pro, Plus and Fazor: Inside cover lens, shade level 1.5 (5 pcs/set)	\$27.19
42,0510,0102	Vizor Pro, Plus and Fazor: Inside cover lens, shade level 2.0 (5 pcs/set)	\$27.19
42,0510,0112	Fazor: Cover lens (5 pcs per set) 1 pk	\$21.47
42,0510,0023	Vizor: Cover lens (2 pcs per set)	\$17.89
42,0510,0024	Vizor: Cover lens (5 pcs per set)	\$38.64

Ergo headgear

Precise adjustable liner system for a perfect fit



Adjustable forehead stabilizer



Jackets



WELDING JACKET BASIC

BASIC WELDING JACKET BY BIZWELD

- / Flame retardant
- / All day welding protection and comfort
- / Secure stud fasteners
- / Chest pockets
- / Cocealed mobile phone pocket
- / Fabric: Bizweld 330g, 100% cotton with a flame resistant finish
- / These are a modern fit, size up if between sizes.

Part number - per size

- 42,0440,0233 - S
- 42,0440,0234 - M
- 42,0440,0235 - L
- 42,0440,0236 - XL
- 42,0440,0237 - XXL
- 42,0440,0238 - XXXL

MSRP: \$91



WELDING JACKET DELUXE

WELDING JACKET BY CHICAGO APPAREL

- / Flame retardant
- / All day welding protection and comfort
- / Combo Carbon X and Marlan Fabrics retardant materials
- / Covered snap front and wrists
- / Pen/pencil pocket on upper arm
- / Fit is true to size

Part number - per size MSRP

- | | |
|--------------------|-------|
| 42,0440,0310 - S | \$282 |
| 42,0440,0311 - M | \$282 |
| 42,0440,0312 - L | \$282 |
| 42,0440,0313 - XL | \$282 |
| 42,0440,0314 - 2XL | \$311 |
| 42,0440,0315 - 3XL | \$339 |
| 42,0440,0316 - 4XL | \$367 |
| 42,0440,0317 - 5XL | \$394 |

Welding Torches

GMAW / GTAW / Exento



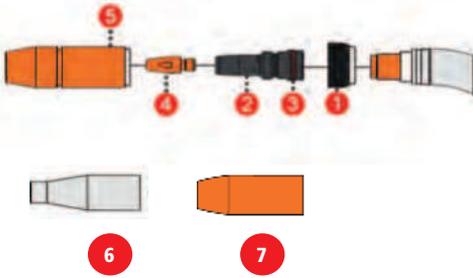
- / ERGONOMIC
- / LIGHT
- / COMPACT
- / RAPID COOLING



GMAW Torches

MTG 320i US STYLE FSC/SH/15°60°
MTG 320i US STYLE FSC/EH/15°60°
MTG 400i US STYLE FSC/EH/15°60°
MTG 500i US STYLE FSC/EH/15°60°

Part number: 4,036,407 / 4,036,422 / 4,036,423 / 4,036,425 / 4,036,499



MTG 500i US Style

#	Part No.	Description
1	44,0350,4371	Insulating end ring
3	42,0402,0334	O-ring, torch gas nozzle
2	42,0001,1145,5	Nozzle stock / Diffuser
4	42,0001,6464,10	Contact tip, steel, M8, .030
	42,0001,6465,10	Contact tip, steel, M8, .035
	42,0001,6466,10	Contact tip, steel, M8, .040
	42,0001,6467,10	Contact tip, steel, M8, .045
	42,0001,6469,10	Contact tip, steel, M8, 1/16
5	44,0350,1567,5	Gas nozzle, standard

MTG 320i/MTG400i US Style

#	Part No.	Description
1	44,0350,4371	Insulating end ring
3	42,0402,0334	O-ring, torch gas nozzle
2	42,0001,6639,5	Nozzle stock / Diffuser
4	42,0001,6464,10	Contact tip, steel, M8, .030
	42,0001,6465,10	Contact tip, steel, M8, .035
	42,0001,6466,10	Contact tip, steel, M8, .040
	42,0001,6467,10	Contact tip, steel, M8, .045
	42,0001,6469,10	Contact tip, steel, M8, 1/16
5	44,0350,2028,5	Gas nozzle, standard
6	44,0350,2030,5	Gas Nozzle Heavy Duty
7	44,0350,2108,5	Gas Nozzle Narrow Gap

MTG 320i DUTY CYCLE (104°F)		
100%	60%	40%
60A	80A	320A

MTG 400i DUTY CYCLE (104°F)		
100%	60%	40%
260A	320A	400A

MTG 500i DUTY CYCLE (104°F)		
100%	60%	30%
300A	400A	500A

Part No.	Description
Liner (steel filler metal)	
40,0002,0052,005	.030
40,0002,0053,005	.035
40,0002,0054,005	.045
40,0002,0055,005	1/16
Clamp	
44,0350,3317,5	.035 (blue)
44,0350,3318,5	.045 (red)
44,0350,3320,5	1/16 (black)
Feeder drive rolls	
44,0001,1406,4	.035 (blue)
44,0001,1407,4	.045 (red)
44,0001,1408,4	1/16 (black)

MHP 280i / MTB 320i - TPS270i ALUMINUM

GMAW Torches

Part numbers: 4,047,786 and
44,0350,3153

STANDARD CONSUMABLES

#	Part No.	Description
A	42,001,3982	Gas nozzle mount
B	42,0100,1429,5	Insulation ring
C	42,0001,3987,5	Nozzle stock
D	42,0100,0575,5	Spatter guard
E	42,0001,6464	Contact tip, aluminum M8, .030
	42,0001,6465	Contact tip, aluminum M8, .035
	42,0001,6466	Contact tip, aluminum, M8, .040
	42,0001,6467	Contact tip, aluminum, M8, .045
	42,0001,6469	Contact tip, aluminum, M8, 1/16
F	42,0001,4080,5	Gas nozzle, standard

HEAVY DUTY CONSUMABLES

B	42,0100,0530,5	Insulation ring, heavy duty
D	42,0100,0532,5	Spatter guard, heavy duty
F	42,0001,4789	Gas nozzle, heavy duty



TORCH DRIVE CONSUMABLES

#	Part No.	Description
A	42,0405,2055	Guide nozzle, rear, .045
	42,0405,2054	Guide nozzle, rear, 1/16
B	44,0001,1490	Feeder roll set, .030
	44,0001,1491	Feeder roll set, .035
	44,0001,1492	Feeder roll set, .040
	44,0001,1493	Feeder roll set, .045
	44,0001,1495	Feeder roll set, 1/16
C	42,0405,2053	Gas nozzle, front, .030
	42,0405,2052	Gas nozzle, front, .035

DUTY CYCLE (104°F)

100%	60%	40%
170	220	280

Part No. Description

Liner (steel filler metal)

40,0001,0530,010	.035
40,0001,0531,010	.045
40,0001,0532,010	1/16

Clamp

44,0350,4082,5	.035 (blue)
44,0350,4083,5	.045 (red)
44,0350,4084,5	1/16 (black)

Feeder drive rolls

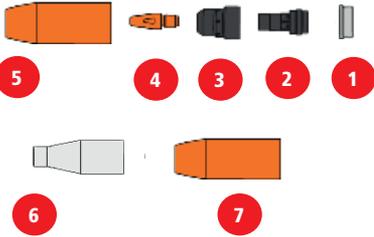
44,0001,1406,4	.035 (blue)
44,0001,1407,4	.045 (red)
44,0001,1408,4	1/16 (black)

#	Part No.	Description
C	42,0405,2051	Gas nozzle, front, .040
	42,0405,2050	Gas nozzle, front, .045
	42,0405,2047	Gas nozzle, front, 1/16
D	44,0350,3713	Torch body insert, Al, .030
	44,0350,3714	Torch body insert, Al, .035
	44,0350,3715	Torch body insert, Al, .045
	44,0350,3716	Torch body insert, Al, 1/16
E	See manual	steel and stainless options

GMAW Torches

MTW 500i FSC/15'/20'/45° LED
MTB 500i '45° 44,0350,3173

Part Numbers: 4,035,960 / 4,051,538



DUTY CYCLE (104°F)	
	100%
	500A

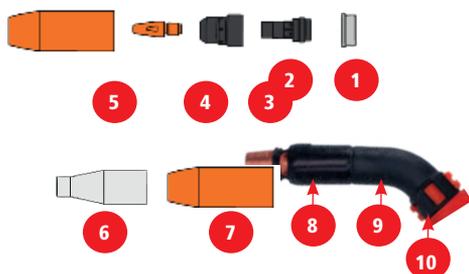
#	Part No.	Description
1	42,0100,1329,5	Insulating ring
2	42,0001,4037,5	Nozzle stock
3	42,0405,0854,5	Spatter guard
	42,0100,0591,5	Spatter guard HD
4	42,0001,6464,10	Contact tip, steel, M8, .030
	42,0001,6465,10	Contact tip, steel, M8, .035
	42,0001,6466,10	Contact tip, steel, M8, .040
	42,0001,6467,10	Contact tip, steel, M8, .045
	42,0001,6469,10	Contact tip, steel, M8, 1/16
5	42,0001,4050,5	Gas nozzle standard
6	42,0001,4917,5	Gas nozzle, narrow gap
	42,0001,4919,5	Narrow gap nozzle stock, M6
	42,0100,1497,5	Narrow gap insulating ring
7	42,0001,4216,5	Gas nozzle heavy duty

Part No.	Description
Liner (steel filler metal)	
40,0002,0052,005	.035
40,0002,0053,005	.040
40,0002,0054,005	.045
40,0002,0055,005	1/16
Clamp	
44,0350,3317,5	.035 (blue)
44,0350,3318,5	.045 (red)
44,0350,3320,5	1/16 (black)
Feeder drive rolls	
44,0001,1406,5	.035 (blue)
44,0001,1407,5	.045 (red)
44,0001,1408,5	1/16 (black)

MTW 500I EXENTO FSC/EH/15'45°

GMAW Torches

Part Number: 4,036,479



MTW 500i DUTY CYCLE (104°F)

100%

500A

MTW 500i

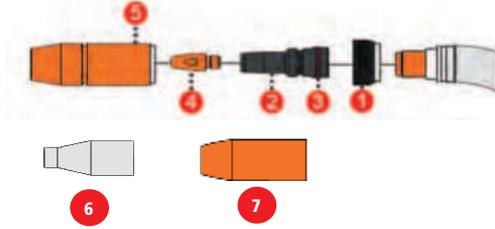
#	Part No.	Description
1	42,0100,1329,5	Insulating ring
2	42,0001,4037,5	Nozzle stock
3	42,0405,0854,5	Spatter guard
	42,0100,0591,5	Spatter guard HD
4	42,0001,6464,10	Contact tip, steel, M8, .030
	42,0001,6465,10	Contact tip, steel, M8, .035
	42,0001,6466,10	Contact tip, steel, M8, .040
	42,0001,6467,10	Contact tip, steel, M8, .045
	42,000,6469,10	Contact tip, steel, M8, 1/16
5	42,0001,4050,5	Gas nozzle standard
6	42,0001,4917,5	Gas nozzle narrow gap
	42,0001,4919,5	Narrow gap nozzle stock M6
	42,0100,1497,5	Narrow gap insulating ring
7	42,0001,4216,5	Gas nozzle heavy duty
8	42,1000,0755	Extraction Nozzle
	42,1500,0522	O-ring
9	42,1400,0255	Elbow piece R/L 45deg
10	42,1400,0248	Bypass controller (order 2pcs)

Part No.	Description
Liner (steel filler metal)	
40,0002,0052,005	.030
40,0002,0053,005	.035
40,0002,0054,005	.045
40,0002,0055,005	1/16
Clamp	
44,0350,3317,5	.035 (blue)
44,0350,3318,5	.045 (red)
44,0350,3329,5	1/16 (black)
Feeder drive rolls	
44,0001,1406,4	.035 (blue)
44,0001,1407,4	.045 (red)
44,0001,1408,4	1/16 (black)
Extraction items	
42,0510,0481	extraction hose 44mm /8ft
42,0510,0482	extraction hose 44mm/16ft
44,0350,2079	Exentometer measure tube

GMAW Torches

MTG 400i US STYLE FSC/EH/15°45° + OPT/I EXENTO SET

Part Numbers: 4,036,422 / 44,0350,1536



MTG 400i DUTY CYCLE (104°F)		
100%	60%	40%
260A	320A	400A

MTG 400i US Style 4,036,422

#	Part No.	Description
1	44,0350,4371	Insulating end ring
3	42,0402,0334	O-ring, torch gas nozzle
2	42,0001,6639,5	Nozzle stock / Diffusor
4	42,0001,6464,10	Contact tip, steel, M8, .030
	42,0001,6465,10	Contact tip, steel, M8, .035
	42,0001,6466,10	Contact tip, steel, M8, .040
	42,0001,6467,10	Contact tip, steel, M8, .045
	42,0001,6469,10	Contact tip, steel, M8, 1/16
5	44,0350,2028,5	Gas nozzle, standard
6	44,0350,2030,5	Gas Nozzle Heavy Duty
7	44,0350,2108,5	Gas Nozzle Narrow Gap

OPT/I EXENTO SET 44,0350,1536



#	Part No.	Description
8	44,0350,4021	Extraction Nozzle
	42,1200,0569	Centering Clips (order 2 pcs)
	42,0407,0832	Lock washer
9	42,0405,1238	Elbow piece 45°
10	44,0350,0882	Housing FumeEx R/L
11	42,0405,1236	Housing FumeEx R/L
	42,0402,0261	Locking Ring
	42,0402,0264	O-ring
	42,1000,0640	Holding Clamp
	42,0405,1235	Admixed air ring
12	42,0405,1234	Hose ring
13	40,001,0573	Hose 3'

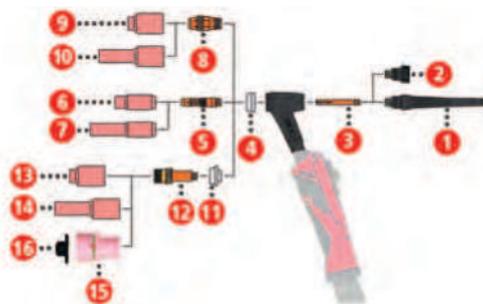
Part No.	Description
Liner (steel filler metal)	
40,0002,0052,005	.035
40,0002,0053,005	.040
40,0002,0054,005	.045
40,0002,0055,005	1/16
Clamp	
44,0350,3317,5	.035 (blue)
44,0350,3318,5	.045 (red)
44,0350,3320,5	1/16 (black)
Feeder drive rolls	
44,0001,1406,4	.035 (blue)
44,0001,1407,4	.045 (red)
44,0001,1408,4	1/16 (black)

44,0350,5461 TTB 220P G ML /70°/L50

GTAW Torches

For use with these machines:
Artis 210

	DUTY CYCLE (104°F)		
	100%	60%	35%
AC	100A	130A	180A
DC	130A	170A	220A



* indicates thread type

#	Part No.	Description
1	44,0350,1597	Torch cap, long
2	44,0350,1596	Torch cap, short
3	42,0001,1057	Clamping sleeve MS 1,0/ø6,35x52
	42,0001,1058	Clamping sleeve MS 1,6/ø6,35x52
	42,0001,0682	Clamping sleeve MS 2,0/ø6,35x52
	42,0001,1071	Clamping sleeve MS 2,4/ø6,35x52
	42,0001,1127	Clamping sleeve MS 3,2/ø6,35x52
	42,0001,1128	Clamping sleeve MS 4,0/ø6,35x51,5
4	42,0100,0408	Head shield standard ø22/ø15x10
5	42,0001,3032	Clamping sleeve case 1,0/ø11,1x46,8
	42,0001,3033	Clamping sleeve case 1,6/ø11,1x46,8
	42,0001,3034	Clamping sleeve case 2,4/ø11,1x46,8
	42,0001,3035	Clamping sleeve case 3,2/ø11,1x46,8
	42,0001,3036	Clamping sleeve case 4,0/ø11,1x46,8
6*	42,0300,2276	Gas nozzle ceramic ø6,5/ø18x47
	42,0300,2277	Gas nozzle ceramic ø8/ø18x47
	42,0300,2278	Gas nozzle ceramic ø9,5/ø18x47
	42,0300,2279	Gas nozzle ceramic ø11/ø18x47
	42,0300,2280	Gas nozzle ceramic ø12,5/ø18x47
	42,0300,2281	Gas nozzle ceramic ø16/ø20,5x47
	42,0300,2282	Gas nozzle ceramic ø19,5/ø23,5x50
7	42,0300,2283	Gas nozzle ceramic ø8/ø18x76
	42,0300,2284	Gas nozzle ceramic ø9,5/ø18x76
	42,0300,2285	Gas nozzle ceramic ø11/ø18x76
8	42,0001,2862	Clamping sleeve case 2,4/ø19x33
	42,0001,2863	Clamping sleeve case 3,2/ø19x33
	42,0001,2864	Clamping sleeve case 4,0/ø19x33
9*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42

#	Part No.	Description
10*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
11	42,0100,0401	Insulating ring ø23/ø12,3x13,6
12	44,0350,1595	Gas lens 1,0/ø19x50
	44,0350,1362	Gas lens 1,6/ø19x50
	44,0350,1363	Gas lens 2,4/ø19x50
	44,0350,1364	Gas lens 3,2/ø19x50
	44,0350,1365	Gas lens 4,0/ø19x50
13*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42
14*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
15	44,0350,1685	Gas Nozzle Set ceramic champagne ø1.0
	44,0350,1686	Gas Nozzle Set ceramic champagne ø1.6
	44,0350,1687	Gas Nozzle Set ceramic champagne ø2.0
	44,0350,1508	Gas Nozzle Set ceramic champagne ø2.4
	44,0350,1688	Gas Nozzle Set ceramic champagne ø3.2
	44,0350,1689	Gas Nozzle Set ceramic champagne ø4.0
16	44,1100,0149	Positioning pin ø23,5 12,5mm

GTAW Torches

44,0350,4409 TTB 220P G ML /70°/L65

Used with these machines:

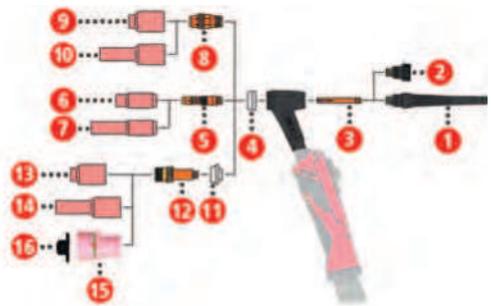
iWave 230i Air-cooled

Ignis 180 TIG

TransSteel 2200, 2700, 3000, 3500

DUTY CYCLE (104°F)

100%	60%	35%
130A	170A	220A



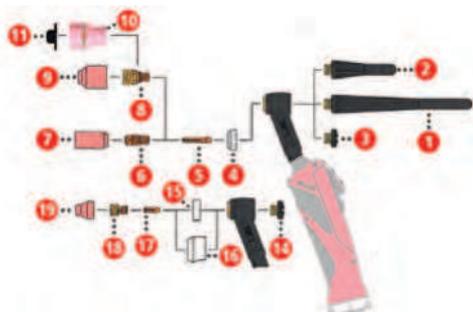
* indicates thread type

#	Part No.	Description
1	44,0350,1597	Torch cap, long
2	44,0350,1596	Torch cap, short
3	42,0001,1057	Clamping sleeve MS 1,0/ø6,35x52
	42,0001,1058	Clamping sleeve MS 1,6/ø6,35x52
	42,0001,0682	Clamping sleeve MS 2,0/ø6,35x52
	42,0001,1071	Clamping sleeve MS 2,4/ø6,35x52
	42,0001,1127	Clamping sleeve MS 3,2/ø6,35x52
	42,0001,1128	Clamping sleeve MS 4,0/ø6,35x51,5
4	42,0100,0408	Head shield standard ø22/ø15x10
5	42,0001,3032	Clamping sleeve case 1,0/ø11,1x46,8
	42,0001,3033	Clamping sleeve case 1,6/ø11,1x46,8
	42,0001,3034	Clamping sleeve case 2,4/ø11,1x46,8
	42,0001,3035	Clamping sleeve case 3,2/ø11,1x46,8
	42,0001,3036	Clamping sleeve case 4,0/ø11,1x46,8
6*	42,0300,2276	Gas nozzle ceramic ø6,5/ø18x47
	42,0300,2277	Gas nozzle ceramic ø8/ø18x47
	42,0300,2278	Gas nozzle ceramic ø9,5/ø18x47
	42,0300,2279	Gas nozzle ceramic ø11/ø18x47
	42,0300,2280	Gas nozzle ceramic ø12,5/ø18x47
	42,0300,2281	Gas nozzle ceramic ø16/ø20,5x47
	42,0300,2282	Gas nozzle ceramic ø19,5/ø23,5x50
7	42,0300,2283	Gas nozzle ceramic ø8/ø18x76
	42,0300,2284	Gas nozzle ceramic ø9,5/ø18x76
	42,0300,2285	Gas nozzle ceramic ø11/ø18x76
8	42,0001,2862	Clamping sleeve case 2,4/ø19x33
	42,0001,2863	Clamping sleeve case 3,2/ø19x33
	42,0001,2864	Clamping sleeve case 4,0/ø19x33
9*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42

#	Part No.	Description
10*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
11	42,0100,0401	Insulating ring ø23/ø12,3x13,6
12	44,0350,1595	Gas lens 1,0/ø19x50
	44,0350,1362	Gas lens 1,6/ø19x50
	44,0350,1363	Gas lens 2,4/ø19x50
	44,0350,1364	Gas lens 3,2/ø19x50
	44,0350,1365	Gas lens 4,0/ø19x50
13*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42
14*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
15	44,0350,1685	Gas Nozzle Set ceramic champagne ø1.0
	44,0350,1686	Gas Nozzle Set ceramic champagne ø1.6
	44,0350,1687	Gas Nozzle Set ceramic champagne ø2.0
	44,0350,1508	Gas Nozzle Set ceramic champagne ø2.4
	44,0350,1688	Gas Nozzle Set ceramic champagne ø3.2
	44,0350,1689	Gas Nozzle Set ceramic champagne ø4.0
16	44,1100,0149	Positioning pin ø23,5 12,5mm

44,0350,4412 TTB 300P W ML/70°/L65

GTAW Torches



Used with these machines:
iWave 230i Water-cooled

DUTY CYCLE (104°F)

100%	60%
230A / 190A	300A / 250A

* indicates thread type

#	Part No.	Description
1	44,0350,1495	Torch cap, long
2	44,0350,1496	Torch cap, medium
3	44,0350,1761	Torch cap, short
4	42,0100,0391	Head shield standard $\varnothing 20/\varnothing 10, 1 \times 7$
5	42,0001,3000	Clamping sleeve 1,0/ $\varnothing 4, 5 \times 25$
	42,0001,2571	Clamping sleeve 1,6/ $\varnothing 4, 5 \times 25$
	42,0001,2572	Clamping sleeve 2,4/ $\varnothing 4, 5 \times 25$
	42,0001,2573	Clamping sleeve 3,2/ $\varnothing 4, 5 \times 24, 3$
6	42,0001,2827	Clamping sleeve case 1,0/ $\varnothing 9, 5 \times 20, 6$
	42,0001,0260	Clamping sleeve case 1,6/ $\varnothing 9, 5 \times 20, 6$
	42,0001,0261	Clamping sleeve case 2,4/ $\varnothing 9, 5 \times 20, 6$
	42,0001,0262	Clamping sleeve case 3,2/ $\varnothing 9, 5 \times 20, 6$
7*	42,0300,0105	Gas nozzle ceramic $\varnothing 6, 3/\varnothing 14, 2 \times 29, 5$
	42,0300,0106	Gas nozzle ceramic $\varnothing 8, 0/\varnothing 14, 2 \times 29, 5$
	42,0300,0107	Gas nozzle ceramic $\varnothing 9, 5/\varnothing 14, 2 \times 29, 5$
	42,0300,0108	Gas nozzle ceramic $\varnothing 11, 2/\varnothing 16, 2 \times 29, 5$
	42,0300,0109	Gas nozzle ceramic $\varnothing 12, 7/\varnothing 17, 6 \times 29, 5$
	42,0300,0110	Gas nozzles ceramic $\varnothing 16/\varnothing 21 \times 30$
8	42,0001,1343	Gas lens 1,0/ $\varnothing 14 \times 22, 5$
	42,0001,1344	Gas lens 1,6/ $\varnothing 14 \times 22, 5$
	42,0001,1345	Gas lens 2,4/ $\varnothing 14 \times 22, 5$
	42,0001,1346	Gas lens 3,2/ $\varnothing 14 \times 22, 5$
9	42,0300,0982	Gas nozzle ceramic $\varnothing 6, 3/\varnothing 20 \times 25, 5$
	42,0300,0983	Gas nozzle ceramic $\varnothing 8/\varnothing 20 \times 25, 5$
	42,0300,0984	Gas nozzle ceramic $\varnothing 9, 5/\varnothing 20 \times 25, 5$
	42,0300,2007	Gas nozzle ceramic $\varnothing 11, 2/\varnothing 20 \times 25, 5$
	42,0300,2008	Gas nozzle ceramic $\varnothing 12, 5/\varnothing 19 \times 25, 5$
10	44,0350,1681	Gas Nozzle Set ceramic champagne $\varnothing 1.0$
	44,0350,1682	Gas Nozzle Set ceramic champagne $\varnothing 1.6$

#	Part No.	Description
	44,0350,1683	Gas Nozzle Set ceramic champagne $\varnothing 2.0$
	44,0350,1690	Gas Nozzle Set ceramic champagne $\varnothing 2.4$
	44,0350,1684	Gas Nozzle Set ceramic champagne $\varnothing 3.2$
	42,1600,0050	Gas Nozzle ceramic champagne $\varnothing 25/\varnothing 19 \times 29$
11	42,1100,0141	Positioning pin $\varnothing 19$
14	44,0350,1497	Torch cap short
15	42,0100,0387	Head shield short $\varnothing 12/\varnothing 20 \times 6$
16	42,0100,0388	Head shield short $\varnothing 10, 1/\varnothing 23 \times 16$
17	42,0001,3002	Clamping sleeve 1,0/ $\varnothing 3, 2 \times 14$
	42,0001,3003	Clamping sleeve 1,6/ $\varnothing 3, 2 \times 14$
	42,0001,3004	Clamping sleeve 2,4/ $\varnothing 4 \times 13, 5$
18	44,0350,1489	Gas lens 1,0/ $\varnothing 11, 5 \times 15$
	44,0350,1490	Gas lens 1,6/ $\varnothing 11, 5 \times 15$
	44,0350,1491	Gas lens 2,4/ $\varnothing 11, 5 \times 15$
19*	42,0300,2244	Gas nozzle ceramic $\varnothing 6, 5/\varnothing 16 \times 16$
	42,0300,2245	Gas nozzle ceramic $\varnothing 8/\varnothing 16 \times 16$
	42,0300,2246	Gas nozzle ceramic $\varnothing 9, 5/\varnothing 16 \times 16$

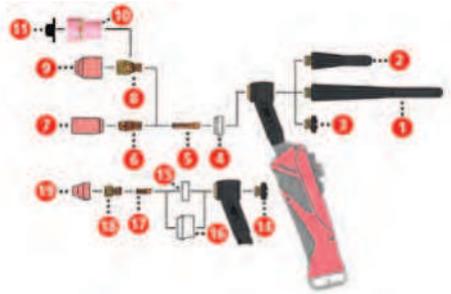
GTAW Torches

44,0350,4407 TTB 160P G ML/70°/L65

For use with these machines:
AccuPocket TIG

DUTY CYCLE (104°F)

100%	60%	35%
90A	120A	160A

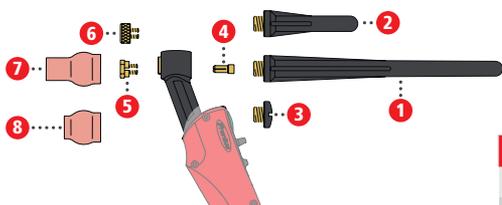


* indicates thread type ‡ indicates screwable style

#	Part No.	Description	#	Part No.	Description
1	44,0350,1495	Torch cap long L=153	9*	42,0300,0982	Gas nozzle ceramic $\phi 6,3/\phi 20 \times 25,5$
2	44,0350,1496	Torch cap medium L=64		42,0300,0983	Gas nozzle ceramic $\phi 8/\phi 20 \times 25,5$
3	44,0350,1761	Torch cap short L=11		42,0300,0984	Gas nozzle ceramic $\phi 9,5/\phi 20 \times 25,5$
4	42,0100,0391	Head shield standard $\phi 20/\phi 10,1 \times 7$		42,0300,2007	Gas nozzle ceramic $\phi 11,2/\phi 20 \times 25,5$
5	42,0001,1129	Clamping sleeve MS 1,0/ $\phi 4,5 \times 25$		42,0300,2008	Gas nozzle ceramic $\phi 12,5/\phi 19 \times 25,5$
	42,0001,1130	Clamping sleeve MS 1,6/ $\phi 4,5 \times 25$	10	44,0350,1681	Gas Nozzle Set ceramic champagne $\phi 1.0$
	42,0001,1131	Clamping sleeve MS 2,0/ $\phi 4,5 \times 25$		44,0350,1682	Gas Nozzle Set ceramic champagne $\phi 1.6$
	42,0001,1132	Clamping sleeve MS 2,4/ $\phi 4,5 \times 25$		44,0350,1683	Gas Nozzle Set ceramic champagne $\phi 2.0$
	42,0001,1133	Clamping sleeve MS 3,2/ $\phi 4,5 \times 24,3$		44,0350,1690	Gas Nozzle Set ceramic champagne $\phi 2.4$
6	42,0001,2827	Clamping sleeve case 1,0/ $\phi 9,5 \times 20,6$		44,0350,1684	Gas Nozzle Set ceramic champagne $\phi 3.2$
	42,0001,0260	Clamping sleeve case 1,6/ $\phi 9,5 \times 20,6$		42,1600,0050	Gas Nozzle ceramic champagne $\phi 25/\phi 19 \times 29$
	42,0001,0261	Clamping sleeve case 2,4/ $\phi 9,5 \times 20,6$	11	42,1100,0141	Positioning pin $\phi 9$
	42,0001,0262	Clamping sleeve case 3,2/ $\phi 9,5 \times 20,6$	14	44,0350,1497	Torch cap short L=11
7*	42,0300,0105	Gas nozzle ceramic $\phi 6,3/\phi 14,2 \times 29,5$	15	42,0100,0387	Head shield short $\phi 12/\phi 20 \times 6$
	42,0300,0106	Gas nozzle ceramic $\phi 8,0/\phi 14,2 \times 29,5$	16	42,0100,0388	Head shield short $\phi 10,1/\phi 23 \times 16$
	42,0300,0107	Gas nozzle ceramic $\phi 9,5/\phi 14,2 \times 29,5$	17	42,0001,3002	Clamping sleeve 1,0/ $\phi 3,2 \times 14$
	42,0300,0108	Gas nozzle ceramic $\phi 11,2/\phi 16,2 \times 29,5$		42,0001,3003	Clamping sleeve 1,6/ $\phi 3,2 \times 14$
	42,0300,0109	Gas nozzle ceramic $\phi 12,7/\phi 17,6 \times 29,5$		42,0001,3004	Clamping sleeve 2,4/ $\phi 4 \times 13,5$
	42,0300,0110	Gas nozzle ceramic $\phi 16/\phi 21 \times 30$	18	44,0350,1489	Gas lens 1,0/ $\phi 11,5 \times 15$
7‡	42,1600,0035	Gas nozzle ceramic $\phi 4.0/\phi 14 \times 48$		44,0350,1490	Gas lens 1,6/ $\phi 11,5 \times 15$
	42,1600,0036	Gas nozzle ceramic $\phi 6.5/\phi 14 \times 48$		44,0350,1491	Gas lens 2,4/ $\phi 11,5 \times 15$
	42,1600,0037	Gas nozzle ceramic $\phi 8.0/\phi 14 \times 48$	19*	42,0300,2244	Gas nozzle ceramic $\phi 6,5/\phi 16 \times 16$
	42,1600,0038	Gas nozzle ceramic $\phi 9.5/\phi 14 \times 48$		42,0300,2245	Gas nozzle ceramic $\phi 8/\phi 16 \times 16$
	42,1600,0039	Gas nozzle ceramic $\phi 4.0/\phi 14 \times 63$		42,0300,2246	Gas nozzle ceramic $\phi 9,5/\phi 16 \times 16$
	42,1600,0040	Gas nozzle ceramic $\phi 6.5/\phi 14 \times 63$			
	42,1600,0041	Gas nozzle ceramic $\phi 8.0/\phi 14 \times 63$			
	42,1600,0033	Gas nozzle ceramic $\phi 6.5/\phi 14 \times 89$			
8	42,0001,1343	Gas lens 1,0/ $\phi 14 \times 22,5$			
	42,0001,1344	Gas lens 1,6/ $\phi 14 \times 22,5$			
	42,0001,1345	Gas lens 2,4/ $\phi 14 \times 22,5$			
	42,0001,1346	Gas lens 3,2/ $\phi 14 \times 22,5$			

4,035,862,635 TIG 1600A S/B 13' (4M), 45°

GTAW Torches

For use with these machines:
AccuPocket Stick

DUTY CYCLE (104°F)

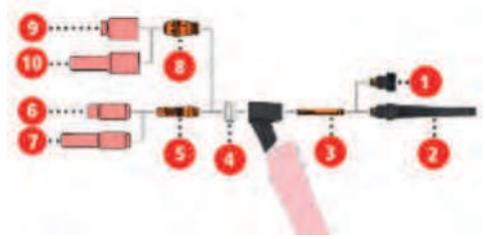
100%	60%	35%	15%
60A	80A	110A	160A

#	Part No.	Description
1	44,0350,0336	Torch cap, long
2	44,0350,0337	Torch cap, medium
3	44,0350,0338	Torch cap, short
4	42,0001,1148	Clamping sleeve, .040 (1.0)
	42,0001,1149	Clamping sleeve, 1/16 (1.6)
	42,0001,1150	Clamping sleeve, 3/32 (2.4)
	42,0001,1151	Clamping sleeve, 1/8 (3.2)
5	42,0001,0692	Clamping nut, .040 (1.0)
	42,0001,0693	Clamping nut, 1/16 (1.6)
	42,0001,0694	Clamping nut, 3/32 (2.4)
	42,0001,0695	Clamping nut, 1/8 (3.2)
	42,0001,1671	Clamping nut, 5/32 (4.0)
6	44,0350,1500	Gas lens, .040 (1.0)
	44,0350,1501	Gas lens, 1/16 (1.6)
	44,0350,1460	Gas lens, 3/32 (2.4)
	44,0350,1461	Gas lens, 1/8 (3.2)
7	42,0300,0820	Gas nozzle, size 4 (6.4mm), 8x33
	42,0300,0821	Gas nozzle, size 5 (8 mm), 8x33
	42,0300,0822	Gas nozzle, size 6 (9.5mm), 8x33
	42,0800,0823	Gas nozzle, size 7 (11.1mm), 8x33
8	42,0300,0816	Gas nozzle, size 4 (6.4mm), 8x22
	42,0300,0817	Gas nozzle, size 5 (8mm), 8x22
	42,0300,0818	Gas nozzle, size 6 (9.5mm), 8x22
	42,0300,0819	Gas nozzle, size 7 (11.1mm), 8x22

GTAW Torches

4,035,864,630 TTG 2200P S/B 13' (4M)

For use with these machines:
Ignis 180XT (Stick only)



DUTY CYCLE (104°F)

100%	60%	35%	15%
90A	110A	150A	220A

#	Part No.	Description
1	44,0350,1597	Torch cap, long
2	44,0350,1596	Torch cap, short
3	42,0001,0284	Clamping sleeve, .040 (1.0)
	42,0001,0285	Clamping sleeve, 1/16 (1.6)
	42,0001,0286	Clamping sleeve, 3/32 (2.4)
	42,0001,0287	Clamping sleeve, 1/18 (3.2)
	42,0001,2577	Clamping sleeve, 5/32 (4.0)
4	42,0100,0408	Head shield, standard
5	42,0001,3032	Clamping nut, .040 (1.0)
	42,0001,3033	Clamping nut, 1/16 (1.6)
	42,0001,3034	Clamping nut, 3/32 (2.4)
	42,0001,3035	Clamping nut, 1/18 (3.2)
	42,0001,3036	Clamping nut, 5/32 (4.0)
6	42,0300,2276	Gas nozzle, #4 (6.4mm), 18x47
	42,0300,2277	Gas nozzle, #5 (8 mm), 18x47
	42,0300,2278	Gas nozzle, #6 (9.5mm), 18x47
	42,0300,2279	Gas nozzle, #7 (11.1mm), 18x47
	42,0300,2280	Gas nozzle, #8 (12.5mm), 18x47
	42,0300,2281	Gas nozzle, #10 (16mm), 18x47
	42,0300,2282	Gas nozzle, #12 (19mm), 23.5x50
7	42,0300,2283	Gas nozzle, #5 (8mm), 18x76
	42,0300,2284	Gas nozzle, #6 (9.5mm), 18x76
	42,0300,2285	Gas nozzle, #7 (11mm), 18x76
8	42,0001,2862	Clamping nut, 3/36 (2.4)
	42,0001,2863	Clamping nut, 1/18 (3.2)
	42,0001,2864	Clamping nut, 5/32 (4.0)
9	42,0300,2009	Gas nozzle, #4 (6.4mm), 24.5x42
	42,0300,2010	Gas nozzle, #4 (6.4mm), 24.5x42
	42,0300,2011	Gas nozzle, #5 (8mm), 24.5x42
	42,0300,2012	Gas nozzle, #6 (9.5mm), 24.5x42
	42,0300,2013	Gas nozzle, #8 (12.5mm), 24.5x42
	42,0300,2304	Gas nozzle, #12 (19mm), 24.5x42

#	Part No.	Description
10	42,0300,2273	Gas nozzle, #5 (8mm), 24x76
	42,0300,2274	Gas nozzle, #6 (9.5mm), 24x76
	42,0300,2275	Gas nozzle, #7 (11.1mm), 24x76

Options

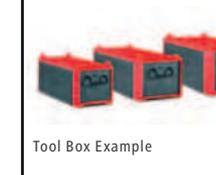


/ HARDWARE
/ SOFTWARE
/ FEEDER



Cart Options

Cart Matrix		Part number	4,077,009	4,077,014	4,077,020	4,077,019	4,077,001	4,077,016	4,077,026	
			TU Car 4 Basic ³⁾	TU Car 4 Std.	TU Car 4 Pro ³⁾	TU Car 2 Easy	TU Podium ³⁾	TU lifting facility	TU Wall Mount	
TU - Transport Unit			\$ 336	\$ 427	\$ 744	\$ 610	\$ 328	\$ 807	\$ 230	
Car 2 - Carriage with 2 wheels										
Car 4 - Carriage with 4 wheels										
O - Optional										
S - Comes standard										
R - Required										
POWER SOURCE										
TSt 2200C / TT/MW 230i			
TSt 3500 / 5000 Syn					.		.		.	
TSt 3500C / TPS 320iC			
TSt 2700C / TPS 270iC ²⁾			.	.	0		.		.	
TPS 320/400/500/600i					.		.		.	
OPTIONS										MSRP
Turning pintle mount WF15i-30i / VF5000		4,100,613			0					\$206.00
Compact connection plate TU Car 4 Pro		4,100,730			R					\$155.00
Turning pintle mount TU Car 4 Pro (max 50m)		4,100,681			0					\$339.00
Hose pack holder TU Car 4 Pro		4,100,661			0					\$80.00
Crane transport TU Car 4 Pro		4,100,628			0					\$264.00
Turning pintle extension TU Car 4 Pro		4,100,630			0					\$216.00
Extension bottle mounting TU Car 4 Pro		4,101,075			0					\$197.00
Dual bottle mount TU Car 4 Pro		4,101,076			0					\$334.00
Wheel brake TU Car Pro		4,100,321			0					\$598.00
E-set wheel brake Podium		4,100,340					0			\$499.00
I-Kit crane transport		4,100,660,U			0					\$257.00
Distributor double head TSt		4,100,864			0					\$2,212.00
Mounting Case D200		4,100,877			0					\$402.00
OPT/TU Storage tray		4,100,889	0	0	0		0			\$316.00
OPT/TU Pintle mounting platform		4,100,901					0			\$396.00
OPT/TU Tray for Accessories ¹⁾		4,100,906			0		0			\$182.00
OPT/TU Platform Easy		4,101,128				0				\$144.00
OPT/TU assembly set TPS 270i C		4,100,915,CK	S	S	R		R		R	\$53.00
Assembly set TT/ MW 2200 /2500 /3000		4,100,540	R		R		R			\$168.00
Mounting TT/ iWave230i/ MW190/ TSt 2200		4,100,780	R	R	R	S			R	\$157.00
Human 5000 ¹⁾		4,077,007			0					\$1,437.00
Mounting Bracket TPS/FK (requires 2 pcs) ⁵⁾		BY2,0200,8837			R		R			\$7.80
Toolbox 210 L ⁴⁾		4,101,229	0	0	0	0				\$358.00
Toolbox 260 XL ⁴⁾		4,101,230	0	0	0		0			\$498.00
Toolbox 300 XXL ⁴⁾		4,101,231	0	0	0		0		0	\$618.00

			
4,077,009 TU Car 4 Basic	4,077,014 TU Car 4 Standard *	4,077,020 TU Car 4 Pro	4,077,019 TU Car 2 Easy
			
4,077,001 TU Podium	4,077,004 Trabant	4,100,613 Turning pintle mount	4,100,730 Connection plate
			
4,100,681 Turning pintle mount	4,100,628 Crane transport	4,100,660 I-Kit Crane transport	4,100,889 Storage Tray
			
4,100,901 Pintle mount platform	4,100,906 Accessories tray	4,077,007 Human 5000	Tool Box Example

* The TU Car 4 Std only holds 150 cu.ft. cylinders, it will not fit 300 cu.ft. cylinders.

- 1) just in combination with 4,100,613 Optional TU turning pintle mounting VR5000/WF15i-30i
- 2) for TU Car 4 Pro and TU Podium 4,100,915 is necessary
- 3) also suitable for TPS and MW/TT/Wave welding machine generations and accessories
- 4) per system just one ToolBox is allowed (also if a cooling unit is already mounted) EXCEPTION 4,077,010 TU car 2; 4,077,019 TU car 2 Easy; 4,077,014 TU Car 4 Std - only one cooling OR one ToolBox may be used
- 5) the use of a ToolBox in combination with 4,077,007 Human 5000 is not possible
- 5) a water cooled system with a ToolBox can only be used with TU Car 4 Pro - In this case 4,101,075 Verlängerung Flaschenhalter TU Car 4 Pro is necessary
- 5) to mount a ToolBox 210 on a TU Car 4 Std. & TU Car 4 Pro with TT/MW 230i, MW190, and TransSteel 2200 4,100,780 Opt/TU Mounting MW230i/TS 2200 is necessary
- 6) when mounting a TT/MW 3000 or smaller to FK4000 the mounting bracket BY2,0200,8837 (order 2 pcs) must be added separately. This configuration must also include the 8,045,284 mount.

Services and Training



From calibration to software upgrades and repair classes to welding processes, Fronius offers a variety of services and training to ensure you get the most out of your welding.

For questions about services contact: PW-techsupport-US@fronius.com

For available classes contact: PW_WBA_USA@fronius.com



Training is available in-person or as instructor-led virtual classes.

Service examples

- / Welding Machine Calibration
- / Welding Trials
- / Onsite Support

Class examples

- / Authorized Service and Repair
- / TPSi and iWave Weld Training
- / Weld Equipment Operations, Preventative Maintenance, and Consumable Upkeep



WELDING TABLE BASIC

SMALL WELDING TABLE

- / Fully assembled
- / Compact design, 35.43" x 19"
- / 10 mm thick steel plate
- / Integrated grate (8.8" x 9.8" x 0.39")
- / Removable slag tray (14.9" x 5.9" x 2.3")
- / Fully assembled
- / Optional workpiece holder, mountable on either side

Part number:	MSRP
4,001,794 - Welding table Basic	\$1,102
4,001,793 - Workpiece bracket	\$439



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